

## Features

Small double-end package

Low forward voltage

Good spectral matching to Si photo detector

Package in 8mm tape on 7" diameter reel

Pb free

The product itself will remain within RoHS compliant version.

Compliance with EU REACH



## Application

PCB mounted infrared sensor

Infrared emitting for miniature light barrier

Floppy disk drive

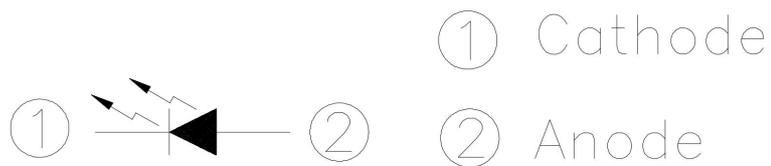
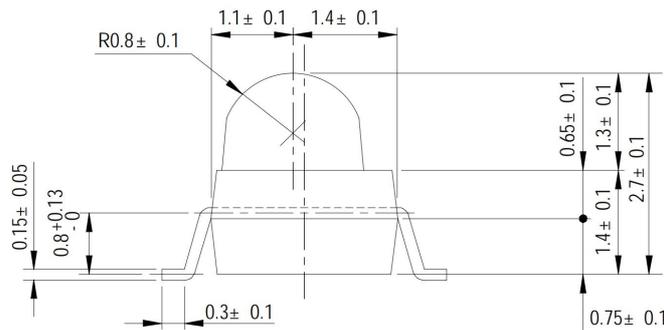
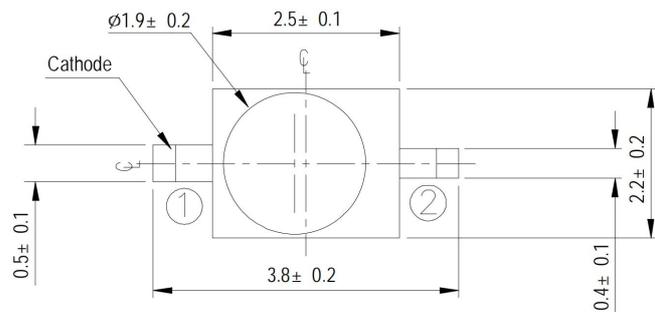
Optoelectronic switch

Smoke detector

## Description

KEL-121C is an infrared emitting diode in miniature SMD package which is molded in a water clear plastic with flat top view lens. The device is spectrally matched with silicon photodiode and phototransistor.

## PACKAGE DIMENSIONS



### NOTES:

- 1.All dimensions are in millimeters
- 2.Tolerances unless dimensions  $\pm 0.1\text{mm}$
- 3.Suggested pad dimension is just for reference only  
Please modify the pad dimension based on individual need

**ABSOLUTE MAXIMUM RATINGS AT TA =25°C**

PARAMETER	TEST CONDITION	SYMBOL	VALUE	UNIT
Power dissipation		$P_V$	190	mW
Junction temperature		$T_j$	100	°C
Operating temperature range		$T_{amb}$	- 40 to + 85	°C
Storage temperature range		$T_{stg}$	- 40 to + 100	°C
Soldering temperature	$t \leq 5$ s	$T_{sd}$	< 260	°C
Thermal resistance junction/ambient	Soldered on PCB, pad dimensions: 4 mm x 4 mm	$R_{thJA}$	400	°C

**Notes:** \*1 Soldering time  $\leq$  5 seconds.

**ELECTRICAL OPTICAL CHARACTERISTICS AT TA=25°C**

PARAMETER	TEST CONDITION	SYMBOL	MIN.	TYP.	MAX.	UNIT
Forward voltage	$I_F = 20 \text{ mA}, t_p = 20 \text{ ms}$	$V_F$		1.2	1.5	V
	$I_F = 1 \text{ A}, t_p = 100 \mu\text{s}$	$V_F$		2.6		V
Temperature coefficient of $V_F$	$I_F = 1 \text{ mA}$	$TK_{V_F}$		- 1.8		mV/K
Reverse current	$V_R = 5 \text{ V}$	$I_R$			10	$\mu\text{A}$
Junction capacitance	$V_R = 0 \text{ V}, f = 1 \text{ MHz}, E = 0$	$C_j$		25		pF
Radiant intensity	$I_F = 20 \text{ mA}, t_p = 20 \text{ ms}$	$I_e$	3	7	15	mW/sr
Radiant power	$I_F = 100 \text{ mA}, t_p = 20 \text{ ms}$	$\phi_e$		35		mW
Temperature coefficient of $\phi_e$	$I_F = 20 \text{ mA}$	$TK_{\phi_e}$		- 0.6		%/K
Angle of half intensity		$\varphi$		$\pm 12$		deg
Peak wavelength	$I_F = 100 \text{ mA}$	$\lambda_p$		940		nm
Spectral bandwidth	$I_F = 100 \text{ mA}$	$\Delta\lambda$		50		nm
Temperature coefficient of $\lambda_p$	$I_F = 100 \text{ mA}$	$TK_{\lambda_p}$		0.2		nm/K
Rise time	$I_F = 100 \text{ mA}$	$t_r$		800		ns
Fall time	$I_F = 100 \text{ mA}$	$t_f$		800		ns
Virtual source diameter		$d$		1.2		mm

## BASIC CHARACTERISTICS

$T_{amb} = 25\text{ }^{\circ}\text{C}$ , unless otherwise specified

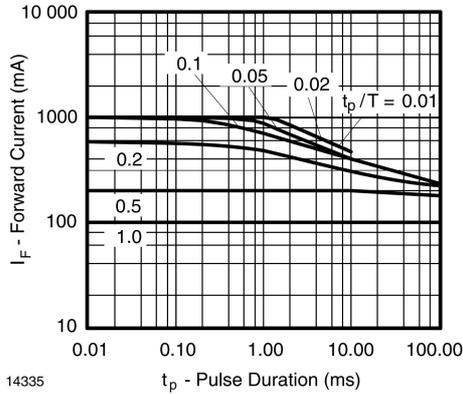


Fig. 3 - Pulse Forward Current vs. Pulse Duration

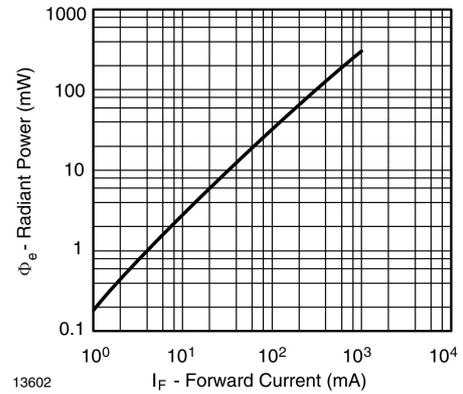


Fig. 6 - Radiant Power vs. Forward Current

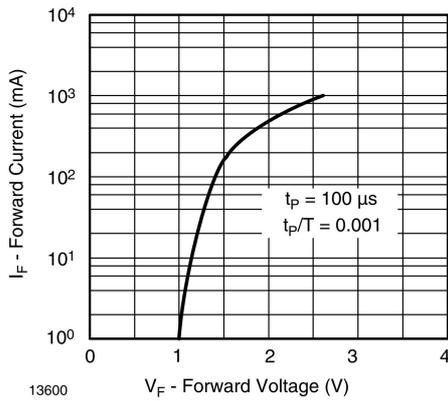


Fig. 4 - Forward Current vs. Forward Voltage

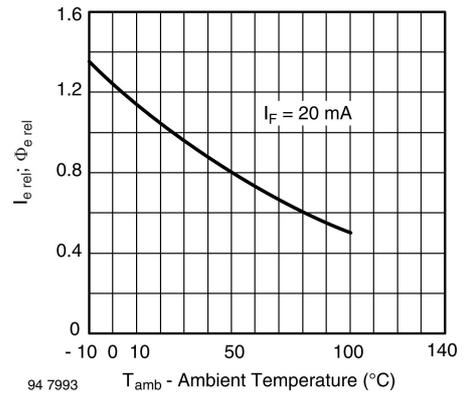


Fig. 7 - Relative Radiant Intensity/Power vs. Ambient Temperature

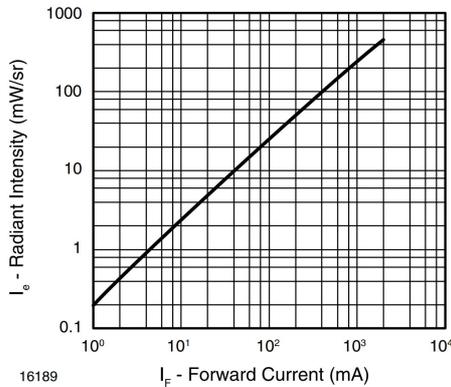


Fig. 5 - Radiant Intensity vs. Forward Current

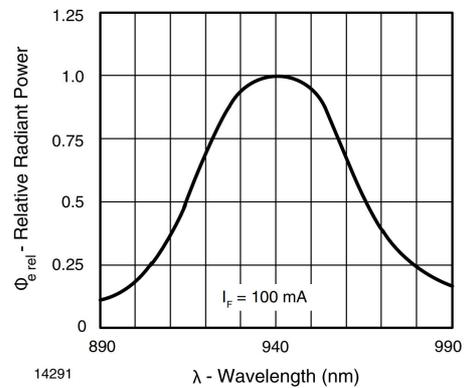


Fig. 8 - Relative Radiant Power vs. Wavelength

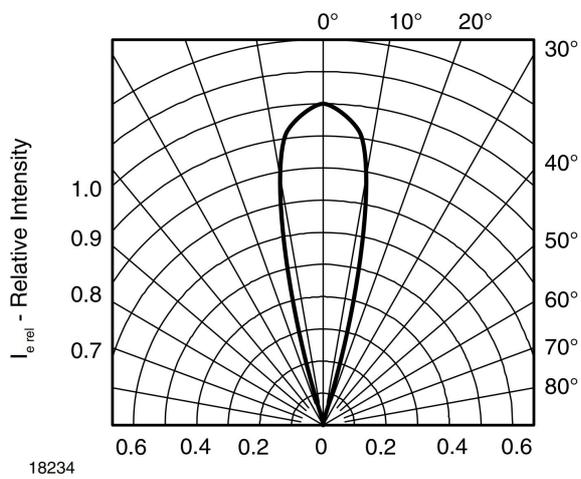


Fig. 9 - Relative Radiant Intensity vs. Angular Displacement

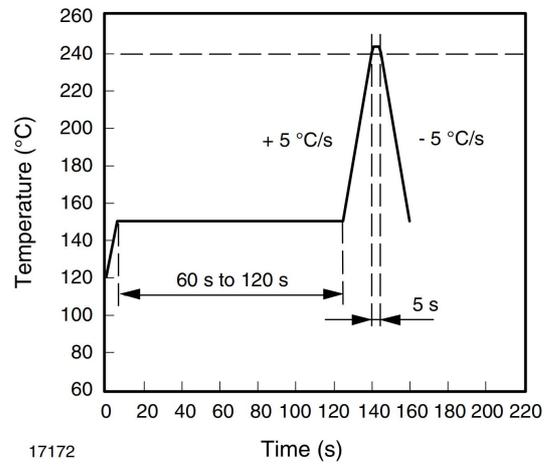


Fig. 10 - Lead Tin (SnPb) Reflow Solder Profile

## Precautions For Use

### 1. Over-current-proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

### 2. Storage

2.1 Do not open moisture proof bag before the products are ready to use.

2.2 Before opening the package, the LEDs should be kept at 10°C~30°C and 90%RH or less.

2.3 The LEDs suggested be used within one year.

2.4 After opening the package, the devices must be stored at 10°C~30°C and  $\leq 60\%$ RH, and used within 168 hours (floor life). If unused LEDs remain, it should be stored in moisture proof packages.

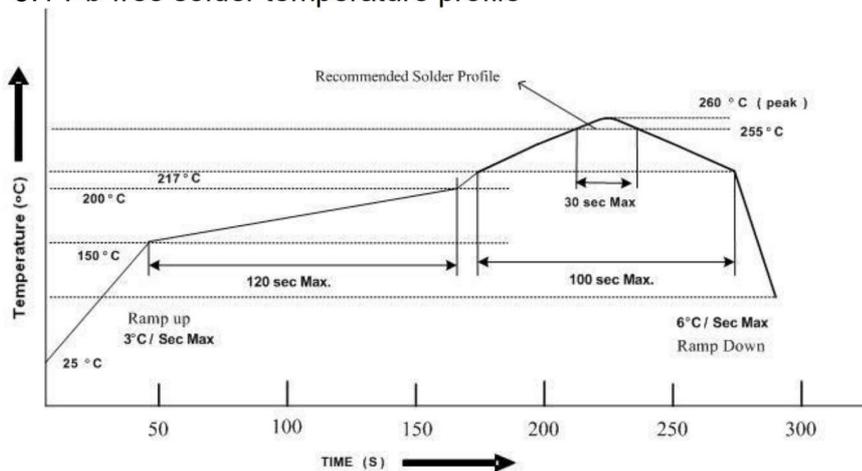
2.5 If the moisture absorbent material (desiccant material) has faded or unopened bag has exceeded the shelf life or devices (out of bag) have exceeded the floor life, baking treatment is required.

2.6 If baking is required, refer to IPC/JEDEC J-STD-033 for bake procedure or recommend the following conditions:

96 hours at 60°C  $\pm$  5°C and < 5 % RH (reeled/tubed/loose units)

### 3. Soldering Condition

#### 3.1 Pb-free solder temperature profile



3.2 Reflow soldering should not be done more than two times.

3.3 When soldering, do not put stress on the LEDs during heating.

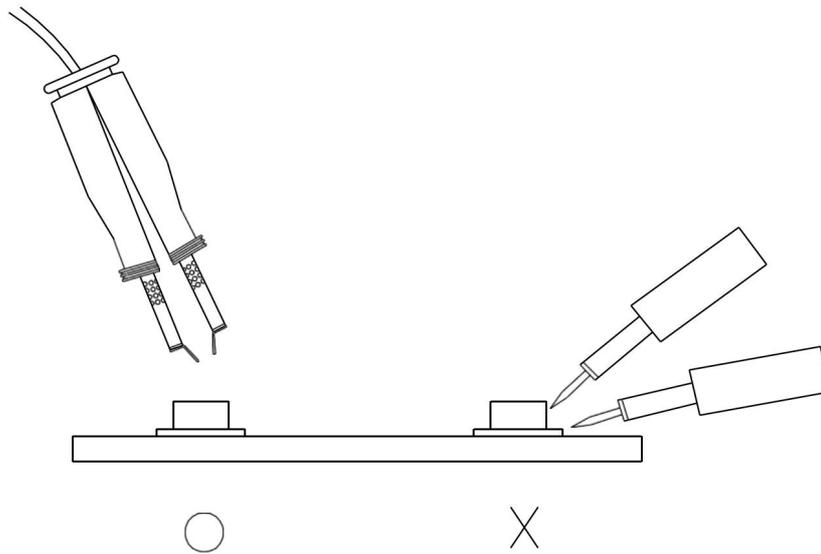
3.4 After soldering, do not warp the circuit board.

#### 4.Soldering Iron

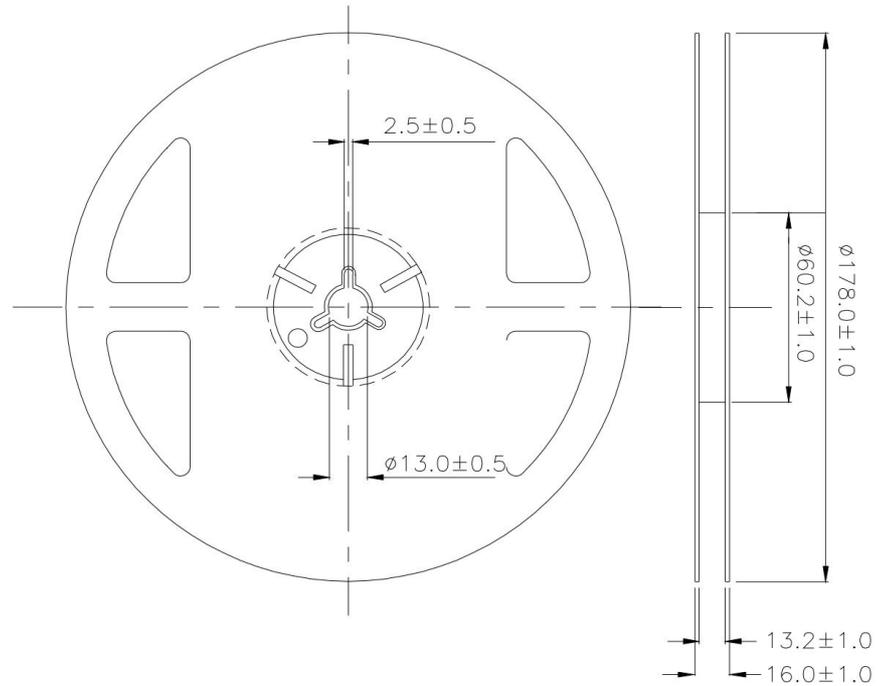
Each terminal is to go to the tip of soldering iron temperature less than 350°C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

#### 5.Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.

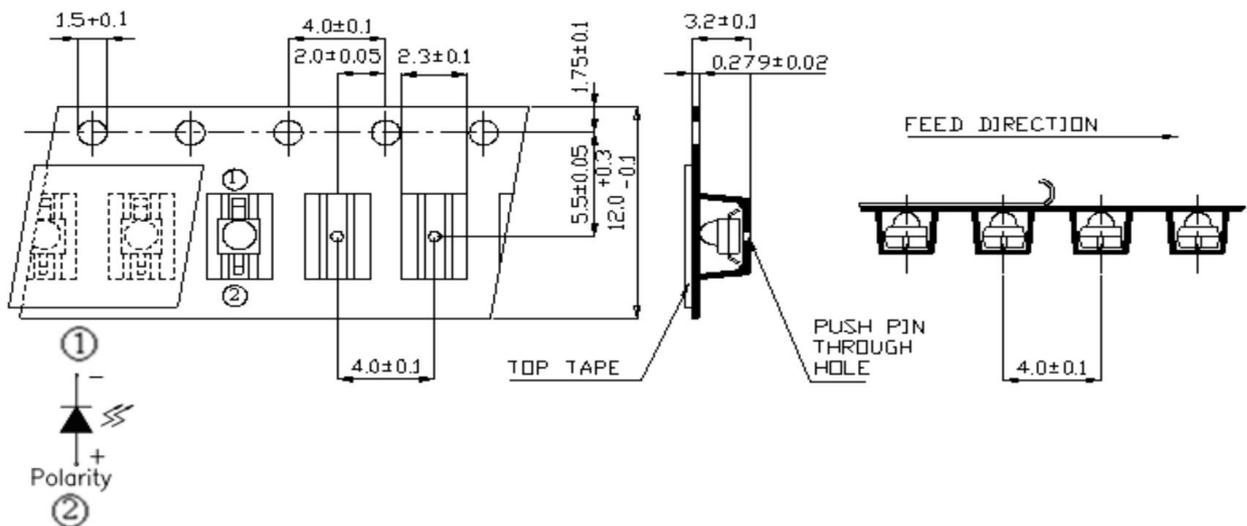


## Package Dimensions



**Note:** The tolerances unless mentioned is  $\pm 0.1$ mm ,Unit = mm

**Carrier Tape Dimensions:** Loaded quantity 1000 PCS per reel



**Note:** The tolerances unless mentioned is  $\pm 0.1$ mm ,Unit = mm

## Packing Quantity Specification

1. 1000Pcs/1Reel,10 Bag/1Box
2. 4Boxes/1Carton

## Label Form Specification

製品名 PRODUCT	
コードNo. CODE No.	
数量 Q'TY	
ロットNo. LOT No.	
備考 REMARKS	
	

- PRODUCT: Part Number
- CODE NO.: Product Serial Number
- QTY: Packing Quantity
- LOT No: Lot Number
- REMARKS:Remarks

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